

**(19) World Intellectual Property
Organization
International Bureau**



(43) International Publication Date
1 April 2004 (01.04.2004)

(10) International Publication Number
WO 2004/026073 A3

(51) International Patent Classification⁷: E21B 23/00

(21) International Application Number:
PCT/US2003/025715

(22) International Filing Date: 18 August 2003 (18.08.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/412,187 20 September 2002 (20.09.2002) US

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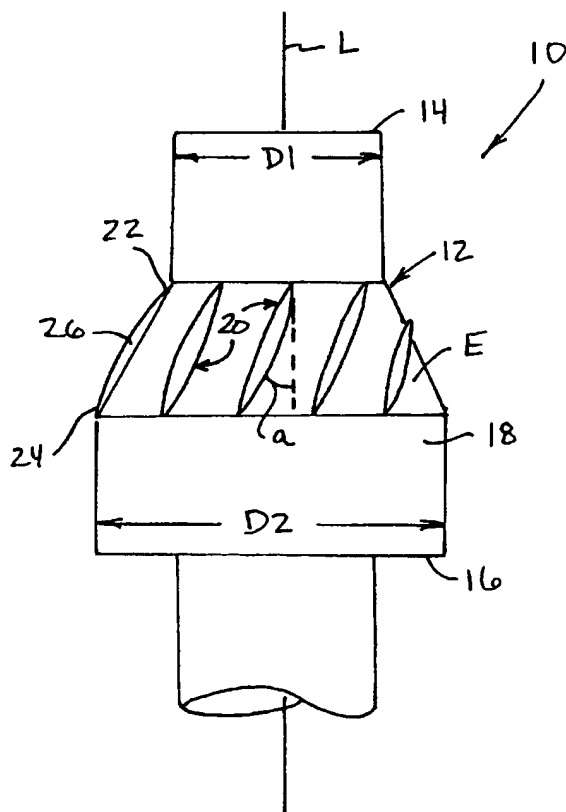
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(81) **Designated States (national):** AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),

[Continued on next page]

(54) Title: ROTATING MANDREL FOR EXPANDABLE TUBULAR CASING



(57) Abstract: An expansion mandrel (10) for expanding tubular casing includes a tapered expansion portion having expansion segments (20) which are angularly disposed on an external surface of the mandrel (10). The segments (20) reduce friction and cause the mandrel (10) to rotate in response to the mandrel (10) being moved through the casing during expansion of the casing.

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Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO,
SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM,
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— *before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments*

Declaration under Rule 4.17:

— *of inventorship (Rule 4.17(iv)) for US only*

Published:

— *with international search report*

(88) Date of publication of the international search report:

17 June 2004

*For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.*

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/25715

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : E21B 23/00
US CL : 166/207,384

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 166/207,384,206,380

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6,325,148 A (Trahan et al.) 4 December 2001 (04.12.2001), Fig. 9 and col. 6, lines 10-35.	1-3,6,9,13-15,17,20
X,P	US 6,457,532 A (Simpson) 1 October 2002 (01.10.2002), Figs. 20, 22 24, and col. 12, line 27- col. 14, line 9.	1-7,13-17,19
Y,P		8,10-12,18,21-22
X	US 1,597,212 A (Spengler) 24 August 1926, (24.08.1926), Entire document, particularly Figure 1.	1-5,13-16
Y		8,18
Y,P	US Patent Application Publication 2003/0075338 (Sivley), 24 April 2003 (24.04.2003), Fig. 10 and paragraph 0118 on pages 9-10.	10-12,21,22
X	US 3,039,530 A (Condra) 19 June 1962 (19.06.1962), Fig. 1, col. 1, lines 7-12.	1-3,6,9

☐ Further documents are listed in the continuation of Box C.

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Date of the actual completion of the international search

04 March 2004 (04.03.2004)

Date of mailing of the international search report

09 APR 2004

Name and mailing address of the ISA/US

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Form PCT/ISA/210 (second sheet) (July 1998)

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